



The Difference is Innovation

Ink & Color Matching

Pantone Matching System

MAM uses ultraviolet light curable inks and can print up to 6 colors*. MAM can color match any coated PMS® (Pantone Matching System) color, including fluorescent and pastel. For multicolor image designs, a separate film must be provided for all colors.

*6th layer can only be used if one of the previous colors covers the entire surface

Print a clear matte over the top of a coated ink to achieve the look of uncoated ink. This type of ink is not recommended for small or highly detailed imagery. (Remember Matte finish is considered an additional color.)

Background Color

Indicate if a background color needs to be printed first. All images will be printed on the silver reflective disc unless indicated that a spot color background needs to be printed first. For images that appear white on a white paper proof, please indicate if these areas are to be printed in white or the reflective silver disc.

Explore the design possibilities offered by printing directly onto the silver surface of a CD.

Translucent Center

Keep in mind that inside approximately Ø 41.0 mm (inside the data area), there is no aluminum coating. This may change the appearance of an image due to the change in background.

Add a full face spot color background to maintain consistent coverage inside the translucent center area of the CD.

Process Color Inks

Remember all process color inks are transparent and will take on a metallic quality when printed directly over the aluminum-coated data area of a CD. Also, the bar code area will appear a different color than the data area. **You must provide an integral color proof when submitting process film.**

Add a full face spot color background to maintain consistent coverage inside the translucent center area of the CD.

Hexachrome 6-color process

MAM is exploring the addition of this printing process but does not offer hexachrome printing at this time.